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United States Patent Brady et al.

(10) Patent No.:

US 6,258,308 B1

(45) Date of Patent:

Jul. 10, 2001

(54) PROCESS FOR ADJUSTING WVTR AND OTHER PROPERTIES OF A POLYOLEFIN FILM

(75) Inventors: Kevin A. Brady, Cary; John H.

Mackay, Lake Zurich, both of IL (US)

(73) Assignee: Exxon Chemical Patents Inc.,

Baytown, TX (US)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

(21) Appl. No.: 09/312,103

(22) Filed: May 14, 1999

Related U.S. Application Data

(63) Continuation-in-part of application No. 08/690,136, filed on Jul. 31, 1996.

(60) Provisional application No. 60/104.452, filed on Oct. 16, 1998, provisional application No. 60/104.455, filed on Oct. 16, 1998, provisional application No. 60/104,948, filed on Oct. 20, 1998, and provisional application No. 60/104,985, filed on Oct. 20, 1998.

(51) Int. Cl.⁷ B29C 47/88; B29C 55/18

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500; 442/290, 398

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Primary Examiner—Jan H. Silbaugh Assistant Examiner—Mark Eashoo

(74) Attorney, Agent, or Firm—Thomason, Moser & patterson, L.L.P.

(57) ABSTRACT

A process for rendering films, film composites, and articles made therefrom less resistant to passage of water vapor by passing a filled precursor film or film composite through the nip of interdigitating grooved rollers. The films or film composites are generally formed using a precursor film of a film forming polyolefin or polyolefin blend, with a relatively high filler loading and optionally an elastomer. A process is disclosed for making diapers or other disposable items where a relatively high water vapor is coupled with a resistance to liquid strikethrough. In one embodiment of the invention, the interdigitating grooved rollers are maintained in a temperature range of from about 91° F. to about 159° F.

18 Claims, 2 Drawing Sheets

